



YOSHIMURA

RESEARCH&DEVELOPMENT OF AMERICA, INC.

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RACE SERIES

Qualified Manufacturer Declared "Modified Part"

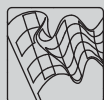
2004~2007

SUZUKI SV1000/S

1131455 (SS/AL)

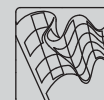
RS-3 Stainless Steel Bolt On

FOR CLOSED COURSE COMPETITION ONLY; NOT INTENDED FOR STREET USE



Race Series systems are:

- NOT CARB/EPA tail-pipe emissions compliant.
- NOT street legal.
- For "Closed Course Competition" use only.



You must know how to remove and replace your stock exhaust in order to install this product otherwise have it installed by a professional mechanic. Keep all stock parts from your existing system as some components may be necessary to install your new Yoshimura exhaust depending on the application. Read through all instructions before beginning installation. Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation. Always wear hand and eye protection and take precautionary measures to avoid injury.



NOTE: IN THE STATE OF CALIFORNIA, IT IS ILLEGAL TO MODIFY THE EMISSION CONTROL SYSTEM, WHICH INCLUDES THE CARBURETORS OF ANY VEHICLE.

Caution: Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation.

Note: Read through all instructions before beginning installation.

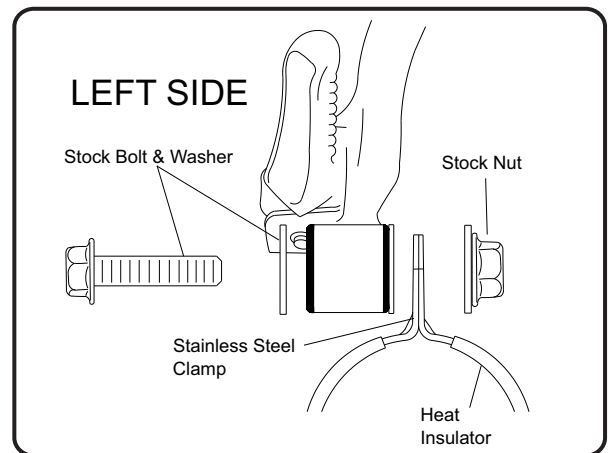
Tools Needed:

- 12mm socket
- 3/8" ratchet
- 12mm and 14mm wrenches
- Torque wrench

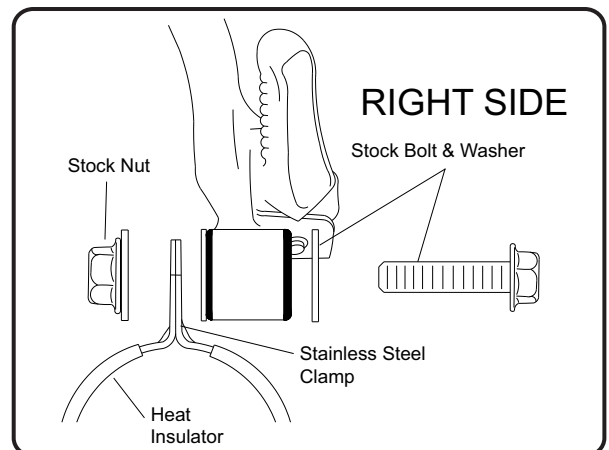
Installation Steps:

- 1 Remove stock mufflers and muffler gaskets.
- 2 Install new muffler gaskets.
(Not supplied - Suzuki part no. 14181-02F00)
- 3 Install Yoshimura mufflers using supplied bolts.
Torque bolts to 2.3 kg-m (16.5 lb-ft).
- 4 Install muffler clamp heat insulator to inside of muffler clamps and slide clamps onto mufflers.
(note direction of clamps in Fig. 1&2)
- 5 Mount clamps to outside of stock muffler brackets using stock bolts, washers, and nuts. (see Fig. 1&2)
Torque bolt to 2.5 kg-m (18 lb-ft).
- 6 Check for proper clearance between new muffler and motorcycle. (i.e. swing-arm, passenger foot-peg, rear wheel, etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura tech. Dept. at (800)634-9166 / in CA (909)628-4722

Note: After starting motorcycle, it is normal for new exhaust system to smoke until oil residue burns off.

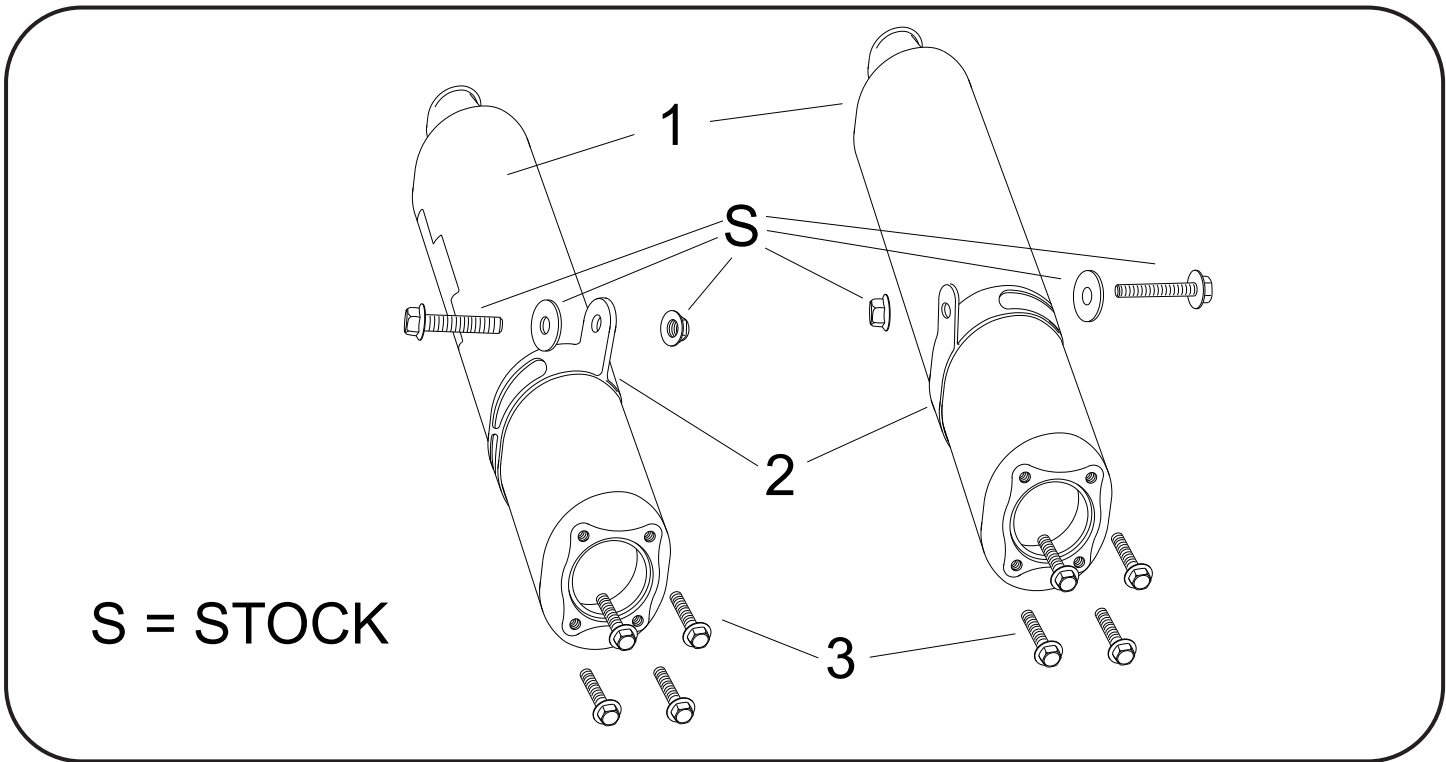


Left Side Fig. 1



Right Side Fig. 2

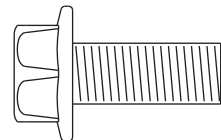
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Parts Diagram

NO.	DESCRIPTION	QTY	PART #
1	RS-3 Oval Muffler Assembly	2	**
2	Stainless Steel Muffler Clamp Stainless Steel or Titanium Sleeve use Carbon Fiber Sleeve use		COS450S8DSX COS450S8DS
3	8mm x 20mm Flange Hex Bolt	8	M8X20H
**	Muffler Clamp Heat Insulator	2	HT SHLDTRS
**	Yoshimura Vinyl Sticker	2	17028-BLK

Nuts and Bolts Guide (Actual Size):



8mm x 20mm
Flange Hex Bolt