



# YOSHIMURA

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**[www.yoshimura-rd.com](http://www.yoshimura-rd.com)**

## **YOSHIMURA PERFORMANCE EXHAUST SYSTEM**

**YAMAHA  
R6**

**1362265**

TRS SLIP-ON SYSTEM WITH STAINLESS SLEEVE



**THIS PRODUCT IS DESIGNED FOR USE IN CLOSED COURSE  
RACING AND IS NOT INTENDED FOR HIGHWAY USE.**



NOTE: IN THE STATE OF CALIFORNIA, IT IS ILLEGAL TO MODIFY THE EMISSION CONTROL SYSTEM. WHICH INCLUDES THE CARBURETORS OF ANY VEHICLE.

**Caution: Exhaust system can be extremely hot. Let motorcycle cool down before beginning installation.**

**Note: Read through all instructions before beginning installation.**

### Tools Needed:

11 and 12mm socket  
3/8" ratchet and extension  
10mm wrench  
4mm, 5mm, and 6mm allen wrench  
Torque wrench

### Installation Steps:

- 1 Remove right side fairing.
- 2 Remove black cover that hides the exhaust valve (see Fig. 1).
- 3 Disconnect and remove the exhaust valve cables (see Fig. 2 and refer to your service manual for complete removal instructions).

**NOTE:** Do not unplug servo motor. Unplugging the servo motor may cause the bike to run in a power limited fail safe mode.

- 4 Remove stock muffler by removing stock muffler mount bolt and loosening stock exhaust clamp (see Fig. 2).

**Note:** For 2010 models, removal of tailpipe ring and gasket may be necessary.

- 5 Slide supplied collector clamp over inlet of Yoshimura TRC muffler and install TRC muffler using the stock bolt and washer (see Parts Diagram on page 3).
- 6 Torque muffler mount bolt to 2.3 kgf-m (16.5 lb-ft).
- 7 Torque supplied collector clamp to 1.1 kgf-m (8 lb-ft).
- 8 Reinstall right side fairing.
- 9 It is recommended that the muffler be wiped down with rubbing alcohol to remove oil and fingerprints. This will help prevent tarnishing of the finish after the exhaust is heated up.
- 10 Check for proper clearance between new exhaust system and motorcycle. (i.e. Swing-arm, body work, etc.) If any problem is found, please carefully follow through the installation steps again. If problem still persists, please call Yoshimura technical department at (800)634-9166 / in CA (909)628-4722.

**Note:** After starting motorcycle, it is normal for new exhaust system to smoke until oil residue burns off.

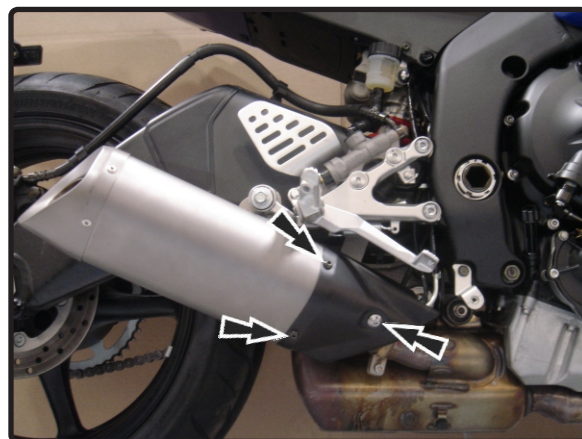


Fig. 1

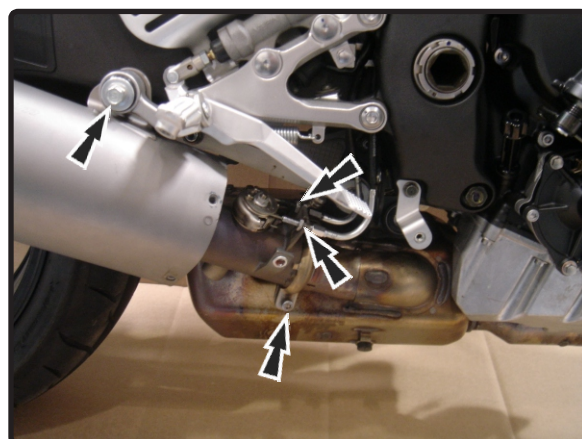
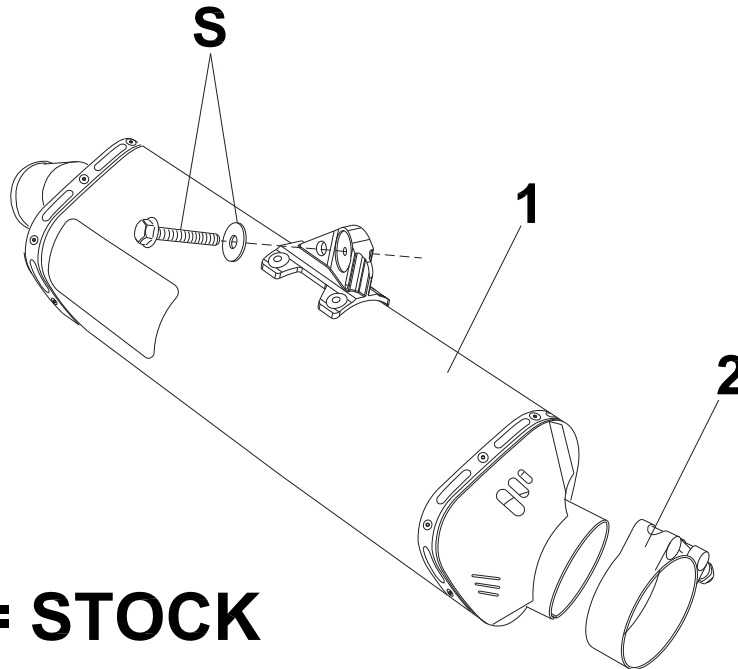


Fig. 2

**#1362265**

Parts Diagram

NO.	DESCRIPTION	QTY	PART #
1	Yoshimura Slip-On Muffler with Stainless Steel Sleeve	1	1362265-RMA
2	Exhaust Collector Clamp	1	22059
**	Low Volume Sound Insert	1	TRS-INS-BK
**	Yoshimura Vinyl Sticker	1	17029